



- INSTALL STEEL INSERTS
 (1/2-13NC)
 DO NOT DRILL THROUGH
 LOCATE WITHIN .010 OF TRUE POSITION
 (29) PLS. ON RADIAL PATTERN
 (1) PLS. ON CENTER
 (4) PLS. ON 4.00 DIA. B.C.
 (8) PLS. ON 8.00 DIA. B.C.
 (8) PLS. ON 12.00 DIA. B.C.
 (8) PLS. ON 16.00 DIA. B.C.
 (60) PLS. ON 4.00 x 4.00 GRID PATTERN
 (89) PLS. TOTAL

D34489