



- INSTALL STEEL INSERTS
(1/2-13NC)
- DO NOT DRILL THROUGH
LOCATE WITHIN .010 OF TRUE POSITION
(29) PLS. DN RADIAL PATTERN
- (1) PLS. DN CENTER
- (4) PLS. DN 4.00 DIA. B.C.
- (8) PLS. DN 8.00 DIA. B.C.
- (8) PLS. DN 12.00 DIA. B.C.
- (8) PLS. DN 16.00 DIA. B.C.
- (138) PLS. DN 4.00 x 4.00 GRID PATTERN
(167) PLS. TOTAL

THRU HOLES FOR BEARING ATTACHMENT
(8) PLS.

D34219 SLIP PLATE